

鍊板式 + 旋轉刀套 + 凸輪箱換刀機構
Chain Type + Shift Holder + Cambox

刀具規格 Pocket Spec.	鍊板式刀套 / 旋轉刀套 Chain Type Pocket / Shift Holder	旋轉刀套 Standby Pocket
刀具容量 Tool Capacity	#40 BT / CAT / DIN / HSK63	#50 BT / CAT / DIN / HSK100
最大刀徑 端刀 / 空端刀 Max. Tool Diameter With Adjacent Pocket Full / Empty	mm 95 / 190	125 / 250
最大刀重 Max. Tool Weight	kg 8	25
換刀時間 Tool Change Time	sec/60hz 1.6	2.9
刀庫速度 Magazine Speed	sec/tool 0.3	0.3
刀具管理模式 Tool Management Model	定址式 Fixed Address	定址式 Fixed Address
換刀型式 Tool Changing Selection	滾子凸輪式凸輪 Roller Gear Cam	滾子凸輪式凸輪 Roller Gear Cam



H4ATT (#40 x 60T)



H5BBF (HSK100A x 60T)

鍊板式 + 擺臂式 + 油壓排齒換刀機構
Chain Type + Swing Arm + Hydraulic Rack

刀具規格 Pocket Spec.	鍊板式刀套 / 擺臂式移刀機構 Chain Type Pocket / Arm Type Tool Shifter Mechanism
刀具容量 Tool Capacity	#50 BT / CAT / DIN / HSK100
最大刀徑 端刀 / 空端刀 Max. Tool Diameter With Adjacent Pocket Full / Empty	mm 125 / 250
最大刀重 Max. Tool Weight	kg 25
換刀時間 Tool Change Time	sec/60hz 3
刀庫速度 Magazine Speed	sec/tool 0.3
刀具管理模式 Tool Management Model	定址式 Fixed Address
換刀型式 Tool Changing Selection	全油壓排齒式 Hydraulic Rack and Gear Mechanism



H5CPA (#50 x 40T)



H5ASB (#50 x 80T)

鍊板式 + 軌道式 + 油壓排齒換刀機構
Chain Type + Rail + Hydraulic Rack

刀具規格 Pocket Spec.	鍊板式刀套 / 軌道式移刀機構 Chain Type Pocket / Rail Type Tool Shifter Mechanism
刀具容量 Tool Capacity	#50 BT / CAT / DIN / HSK100
最大刀徑 端刀 / 空端刀 Max. Tool Diameter With Adjacent Pocket Full / Empty	mm 125 / 250
最大刀重 Max. Tool Weight	kg 25
換刀時間 Tool Change Time	sec/60hz 4
刀庫速度 Magazine Speed	sec/tool 0.3
刀具管理模式 Tool Management Model	定址式 Fixed Address
換刀型式 Tool Changing Selection	全油壓排齒式 Hydraulic Rack and Gear Mechanism



H5CDF (#50 x 60T)



H58GO (#50 x 40T)

鍊板式 + 軌道式 + 垂直/水平兩用換刀機構
Chain Type + Rail + Vertical and Horizontal Tool Change Mechanism

刀具規格 Pocket Spec.	鍊板式刀套 / 垂直/水平兩用換刀機構 Chain Type Pocket / Vertical and Horizontal Tool Change Mechanism
刀具容量 Tool Capacity	#50 BT / CAT / DIN / HSK100
最大刀徑 端刀 / 空端刀 Max. Tool Diameter With Adjacent Pocket Full / Empty	mm 125 / 250
最大刀重 Max. Tool Weight	kg 50
換刀時間 Tool Change Time	sec/60hz 5 (此刀>旋轉180度>換刀) 5 (pull out tool→180° rotation→insert tool)
刀庫速度 Magazine Speed	sec/tool 0.3 / 刀套 0.3 / pocket
刀具管理模式 Tool Management Model	定址式 Fixed Address
換刀型式 Tool Changing Selection	全油壓排齒式 Hydraulic Rack and Gear Mechanism

